

HVAC Building Services





AC Variable Speed Drive

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# HVAC BUILDING SERVICES

Energy efficient fan & pump control

ASFRAE BACnet MS/TP built-in as standard

> Low Harmonic Design EN 61000-3-12 Compliant

0.75kW-250kW / 1HP-350HP 200-600V Single & 3 Phase Input



AC Variable Speed Drive

0.75 – 250kW / 1 – 350HP **200 – 600V** Single & 3 Phase Input



#### Take Control of Your Environment

Modern building ventilation and air conditioning systems are designed to provide optimum climatic conditions for occupants throughout the whole year. As such, they must be designed to operate equally well during the hottest part of the day, with maximum sunlight, through to the colder night time and winter periods. Building designers must take account of these extremes and select components and systems capable of providing the required level of occupant comfort under all conditions. This results in systems operating the majority of the time at less than maximum capacity, which can mean reduced efficiency and wasted energy.

Optidrive Eco HVAC provides a perfect solution to the needs of designers looking to optimise the performance of fans and pumps used in HVAC applications, allowing them to operate with maximum efficiency under all conditions. Invertek Drives' philosophy to provide innovative products with easy to use, energy efficient features ensures that time, cost and energy savings are maximised at all times, resulting in the shortest possible payback period – the time taken to recover the initial product and installation costs through financial savings achieved through installing Optidrive Eco HVAC drives.

For simple installation into your buildings management system all Optidrive Eco HVAC drives are provided with both BACnet and Modbus RTU as standard across the product range.



Energy Savings Calculator

efficiency of various methods which can be used to

Inlet Dampe

40 50

Air Volume (%)

From the data, it can be clearly seen that using

fan using an Optidrive Eco HVAC.

methods such as dampers to restrict the airflow is

much less efficient than controlling the speed of the

60

**Outlet Dampe** 

control the airflow produced by a fan.

100

60

20

kW Consumed (%)

Estimate your potential energy savings, CO<sub>2</sub> emissions and financial savings







## Save Energy, Cut CO,

# Save Energy

Accurate speed control of fans and pumps provides the most energy efficient control method

Energy optimisation function minimises energy usage in real time under partial load conditions

Sleep & wake functions ensure operation only when required

# Save Money

Advanced on-board features remove the need for peripheral equipment

Intelligent maintenance interval timing allows programmable maintenance reminders, avoiding costly downtime

Automatic load monitoring provides an early warning of potential faults, such as belt failures or blocked filters

# Save Time

Built in keypad and OLED text display provides intuitive operation

Simple parameter structure with carefully selected default values reduce commissioning time

**Practical design** allows easy access to power and control terminals without specialist tools

# Key Features HAND ECO Vector Motor Control Constandard Induction Motors Standard Induction Motors Permanent Magnet AC Motors Brushless DC Motors Synchronous Reluctance Motors Energy Optimised Design Internal EMC Filter Low Noise Operation

#### **Improved Fan Efficiency**

#### Unique Eco Vector Sensorless Control

Optidrive Eco HVAC uses advanced motor control, designed to provide the most energy efficient motor control possible. Operation with standard IM Motors, Permanent Magnet or Synchronous Reluctance motors is possible, all without requiring any feedback device or optional modules – simply change parameters to suit the connected motor, autotune and operate!

Eco Vector continuously adjusts in real time to provide the most efficient operating conditions for the load, typically reducing energy consumption by 2 – 3% compared to standard AC drives – providing similar long term costs savings to selecting a higher efficiency motor.

# 100% 99% 98% 97% 96% 95%

#### **Energy Optimised Design**

Optidrive Eco HVAC up to frame size 5 are designed with film capacitors, replacing the traditional electrolytic capacitors used in the DC link. Film capacitors have lower losses, and also remove the need for AC, DC or swinging chokes, improving overall drive efficiency. Efficiency is improved by up to 4% compared to standard AC drives, whilst also reducing supply current total harmonic distortion (iTHD), improving the Real Power Factor and reducing total input current, leading to cost savings on installation through reduced cable and fuse ratings and smaller supply transformer rating.

Improved Efficiency, Reduced Lifetime Costs: e.g. for a 37kW load, operating 10 hours per day, 5 days per week, 50 weeks per year, improving the efficiency by just 1% will provide an energy saving > 900kWh per year.

Typical efficiency comparison for Optidrive Eco HVAC vs other AC variable speed drives



# Dedicated to HVAC Applications

Take control of your environment



throughout the day.

#### Variable Speed Control for Pumps

Optidrive Eco HVAC provides the ideal pump control solution for chiller, circulation and cooling pumps.



## Energy efficient control for HVAC systems



# Building Safety Systems

#### Stairwell Pressurisation

Stairwell (escape route) pressurisation systems are being extensively employed in large buildings and complexes to help ensure the safe evacuation of occupants during a fire. Variable speed drives are playing an increasing role in maintaining pressures (of approximately 50 Pa) within these critical areas. Here Optidrive Eco HVAC is used to provide a smoke free escape by accurately maintaining the air pressure along that route.

Pressures must be maintained at a high enough level that a door opened between the fire floor and the escape route does not result in smoke entering the escape route. Equally, as doors and vents are opened along the escape route allowing air to escape the Optidrive and stairwell pressurisation system must increase output so that the required pressure is accurately maintained.

#### Fume Extraction

Many buildings now incorporate dedicated smoke management and extraction systems designed to safety exact smoke in the event of a fire, these systems are designed to localise and extract smoke such that the rest of the building remains smoke free and can be evacuated safely. Here the Optidrive's Fire Mode function is critical in maintaining continued operation of the smoke extraction system for the longest permissible period.

For applications such as underground car parks the fans providing fresh air intake are often reversed in the event of a fire to provide smoke extraction. Optidrive Eco HVAC is easily configured for bi-directional fire mode operation.

#### Fire Override

Fire override mode ignores signals and alarms, keeping the Optidrive Eco HVAC operating for as long as possible.

- This feature is crucial for ensuring smoke extraction from buildings in the event of a fire.
- Selectable logic means that the Optidrive Eco HVAC can be easily configured to the signal produced by your fire management system.
- With an independently set speed for fire mode operation, selectable as either forward or reverse direction, the Optidrive Eco HVAC has the flexibility to match the needs of your fire control system.
- Fire mode operation is indicated clearly on the drive display during periods of fire mode operation.
- Drive output logic can easily be configurable for indicating to external drives that fire mode is active.
- Internal clocks and timers monitoring operation in fire mode, giving clear information on usage.

# **Drive Features**

A compact and robust range of drives dedicated to HVAC





## Energy efficient control for HVAC systems

<sup>m speed inst</sup> 50.0 Hz

### Hand / Auto

Allows manual control to easily be selected in the event of an automatic control system failure or for simplified commissioning / system checks, or when a fast temporary override of the control system is required. Built-in 'Auto Control Selection' allows return to automatic system control just as easily.

#### **Noise Reduction**

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#### **Quiet Motor Operation**

High switching frequency selection (up to 32kHz) ensures motor noise is minimised.

#### **Quiet System Mechanics**

Simple skip frequency selection avoids stresses and noise caused by mechanical resonance in ducting or pipework.

#### **Quiet Drive Operation**

Long Life Dual Ball Bearing Fans provide quiet operation in addition to extended fan life.

#### Noise Reduction through Speed Control

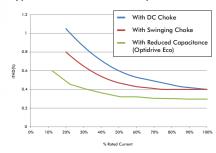
Optimising motor speed gives significant energy savings and reduces motor noise.

### Reduced Harmonic Current Distortion

Optidrive Eco HVAC uses innovative design to improve overall efficiency whilst minimising the harmonic distortion levels. All drives designed for 3 phase power supply operation<sup>1</sup> up to frame size 5 utilise film capacitor in the DC link, providing exceptionally low harmonic current distortion without compromising efficiency. Frame size 6 and above include DC chokes and traditional electrolytic capacitors.

Optidrive Eco HVAC product range complies with the requirements of EN61000-3-12.

#### Typical iTHD values at full and part load

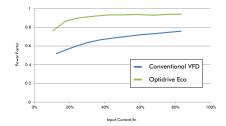


It can be clearly seen that the reduced DC link capacitance significantly reduces the total harmonic distortion at full load, and has a much greater benefit at part load compared to a conventional DC choke or swinging choke. This results in reduced overall input current and reduced transformer heating effect.

#### **Optidrive Eco HVAC delivers**

- Improved Efficiency, Reduced Lifetime Costs: e.g. for a 37kW load, operating 10 hours per day, 5 days per week, 50 weeks per year, improving the efficiency by just 1% will provide an energy saving > 900kWh per year
- Improved True Power Factor No additional charges etc.
- Lower Mains Supply Current

#### Power factor comparison



Optidrive Eco offers improved power factor over conventional VFDs under all loads.

# **Options & Accessories**

Peripherals to help integrate Optidrive Eco HVAC with your HVAC systems





## Energy efficient control for HVAC systems



## **Powerful PC Software**

#### Drive commissioning and parameter backup

- Real-time parameter editing
- Parameter upload, download and storage
- Simple PLC function programming
- Real-time scope function and data logging

#### Compatible with:

Windows 7 Windows 8 Windows 8.1

#### **Fieldbus Interfaces**





**DeviceNet OPT-2-DEVNT-IN** 









**Modbus TCP OPT-2-MODIP-IN** 







BACnet MS/TP & Modbus RTU on board as standard



Extended I/O OPT-2-EXTIO-IN • Additional 3 Digital Inputs

**Plug-in Options** 

• Additional Relay Output

#### **Cascade Control** OPT-2-CASCD-IN Additional 3 Relay Outputs



**Mains Isolator** 

## Mains Isolator Option

Frame Sizes 2 & 3 can be factory ordered with a built in lockable isolator. Án optional bolt on isolator is available for Frame Sizes 4 & 5.

Product Codes: Frame Size 4 = OPT-2-ISOL4-IN Frame Size 5 = OPT-2-ISOL5-IN



# **ec**() optidrive

OPTIDRIVE"								
	kW	HP	Amps	Size	M. 100.001 (			
200-240V±10%	0.75	1	4.3	2	ODV - 3 - 2 2 0043 - 1 F 1 <mark># - # N</mark>			
1 Phase Input	1.5	2	7	2	ODV - 3 - 2 2 0070 - 1 F 1 <mark># - # N</mark>			
	2.2	3	10.5	2	ODV - 3 - 2 2 0105 - 1 F 1 # - # N			
	0.75	1	4.3	2	ODV - 3 - 2 2 0043 - 3 F 1 # - # N			
	0.75	1	4.3	2	ODV - 3 - 2 2 0043 - 3 F 1 # - # N			
	2.2	2	10.5	2	ODV - 3 - 2 2 00/0 - 3 F 1 # - # N			
	4	5	18	3	ODV - 3 - 3 2 0180 - 3 F 1 # - # N			
	5.5	7.5	24	3	ODV - 3 - 3 2 0240 - 3 F 1 # - # N			
	7.5	10	30	4	ODV - 3 - 4 2 0300 - 3 F 1 # - T N			
	11	15	46	4	ODV - 3 - 4 2 0460 - 3 F 1 # - T N			
200-240V±10%	15	20	61	5	ODV - 3 - 5 2 0610 - 3 F 1 # - T N			
3 Phase Input	18.5	25	72	5	ODV - 3 - 5 2 0720 - 3 F 1 # - T N			
	22	30	90	5	ODV - 3 - 5 2 0900 - 3 F 1 # - T N			
	30	40	110	6	ODV - 3 - 6 2 1100 - 3 F 1 N - T N			
	37	50	150	6	ODV - 3 - 6 2 1500 - 3 F 1 N - T N			
	45	60	180	6	ODV - 3 - 6 2 1800 - 3 F 1 N - T N			
	55	75	202	7	ODV - 3 - 7 2 2020 - 3 F 1 N - T N			
	75	100	248	7	ODV - 3 - 7 2 2480 - 3 F 1 N - T N			
	0.75	1	2.2	2	ODV - 3 - 2 4 0022 - 3 F 1 <mark># - # N</mark>			
	1.5	2	4.1	2	ODV - 3 - 2 4 0041 - 3 F 1 <mark># - # N</mark>			
	2.2	3	5.8	2	ODV - 3 - 2 4 0058 - 3 F 1 <mark># - # N</mark>			
	4	5	9.5	2	ODV - 3 - 2 4 0095 - 3 F 1 <mark># - # N</mark>			
	5.5	7.5	14	3	ODV - 3 - 3 4 0140 - 3 F 1 <mark># - # N</mark>			
	7.5	10	18	3	ODV - 3 - 3 4 0180 - 3 F 1 <mark># - # N</mark>			
	11	15	24	3	ODV - 3 - 3 4 0240 - 3 F 1 <mark># - # N</mark>			
	15	20	30	4	ODV - 3 - 4 4 0300 - 3 F 1 # - T N			
	18.5	25	39	4	ODV - 3 - 4 4 0390 - 3 F 1 # - T N			
380-480V±10%	22	30	46	4	ODV - 3 - 4 4 0460 - 3 F 1 # - T N			
3 Phase Input	30	40	61	5	ODV - 3 - 5 4 0610 - 3 F 1 # - T N			
	37	50	72 90	5 5	ODV - 3 - 5 4 0720 - 3 F 1 # - T N			
	45 55	60 75	110	6	ODV - 3 - 5 4 0900 - 3 F 1 # - T N ODV - 3 - 6 4 1100 - 3 F 1 N - T N			
	75	100	150	6	ODV - 3 - 6 4 1500 - 3 F 1 N - T N			
	90	150	180	6	ODV - 3 - 6 4 1800 - 3 F 1 N - T N			
	110	175	202	7	ODV - 3 - 7 4 2020 - 3 F 1 N - T N			
	132	200	240	7	ODV - 3 - 7 4 2400 - 3 F 1 N - T N			
	160	250	302	7	ODV - 3 - 7 4 3020 - 3 F 1 N - T N			
	200	300	370	8	ODV - 3 - 8 4 3700 - 3 F 1 2 - T N			
	250	350	450	8	ODV - 3 - 8 4 4500 - 3 F 1 2 - T N			
			_					
	0.75	1	2.1	2	ODV - 3 - 2 6 0021 - 3 0 1 <mark># - # N</mark>			
	1.5	2	3.1	2	ODV - 3 - 2 6 0031 - 3 0 1 <mark># - # N</mark>			
	2.2	3	4.1	2	ODV - 3 - 2 6 0041 - 3 0 1 <mark># - # N</mark>			
	4	5	6.5	2	ODV - 3 - 2 6 0065 - 3 0 1 <mark># - # N</mark>			
	5.5	7.5	9	2	ODV - 3 - 2 6 0090 - 3 0 1 <mark># - # N</mark>			
	7.5	10	12	3	ODV - 3 - 3 6 0120 - 3 0 1 <mark># - # N</mark>			
	11	15	17	3	ODV - 3 - 3 6 0170 - 3 0 1 <mark># - # N</mark>			
500-600V±10%	15	20	22	4	ODV - 3 - 4 6 0220 - 3 0 1 # - T N			
3 Phase Input	18.5	25	28	4	ODV - 3 - 4 6 0280 - 3 0 1 # - T N			
	22	30	34	4	ODV - 3 - 4 6 0340 - 3 0 1 # - T N			
	30	40	43	4	ODV - 3 - 4 6 0430 - 3 0 1 # - T N			
	37	50	54	5	ODV - 3 - 5 6 0540 - 3 0 1 # - T N			
	45	60	65	5	ODV - 3 - 5 6 0650 - 3 0 1 # - T N			
	55	75	78	6	ODV - 3 - 6 6 0780 - 3 0 1 N - T N			
	75	100 125	105	6	ODV - 3 - 6 6 1050 - 3 0 1 N - T N ODV - 3 - 6 6 1300 - 3 0 1 N - T N			
	90		130	6				
	110	150	150	6	ODV - 3 - 6 6 1500 - 3 0 1 N - T N			



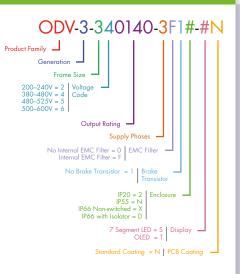


## **Drive Specification**

Input Ratings	Supply Voltage	200 - 240V ± 10% 380 - 480V ± 10% 500 - 600V ± 10%						
	Supply Frequency	48 – 62Hz						
	Displacement Power Factor	> 0.98						
	Phase Imbalance	3% Maximum	allowed					
	Inrush Current	< rated currer	nt					
	Power Cycles	120 per hour	maximum, evenly spaced					
Output Ratings	Output Power	230V 3Ph. In 400V 3Ph. In 460V 3Ph. In	put: 0.75–2.2kW (1–3HP) put: 0.75–75kW (1–100HP) put: 0.75–250kW put: 1–350HP put: 0.75–110kW (1–150HP)					
	Overload Capacity	110% for 60 165% for 4 s						
	Output Frequency	0 – 250Hz, 0.1Hz resolution						
	Typical Efficiency	> 98%		Арр				
Ambient	-	Storage: -40	to 60°C	Feat				
Conditions	Temperature	Operating: -	10 to 50°C					
	Altitude	Up to 1000m ASL without derating Up to 2000m maximum UL approved Up to 4000m maximum (non UL)						
	Humidity	95% Max, na	on condensing					
	Vibration	Conforms to EN61800-5-1 2007, IEC 60068-2-6						
Enclosure	Ingress Protection	IP20, IP55, IP	P20, IP55, IP66					
Programming	Keypad	Built-in keypad as standard Optional remote mountable keypad						
	Display Built-in multi language OLED (IP55 & IP66) 7 Segment LED (IP20)							
	PC	OptiTools Stu	dio					
Control Specification	Control Method	Eco Sensorless Vector Open Loop Permanent Magnet Vector Open Loop BLDC Vector Open Loop Synchronous Reluctance Vector						
	PWM Frequency	4 – 32kHz Effective						
	Stopping Mode	Ramp to stop: User Adjustable 0.1–600 secs Coast to stop						
	Braking	AC Flux Braking						
	Skip Frequency	Single point, a	user adjustable					
	Setpoint	Analog Signal	0 to 10 Volts / 10 to 0 Volts -10 Volts to +10 Volts 0 to 20mA / 20 to 0mA 4 to 20mA / 20 to 4mA					
	Control	Digital	Motorised Potentiometer (Keypad) Modbus RTU BACnet MS/TP					
Fieldbus Connectivity	Built-in	BACnet MS/TP	Stan Con					
		Modbus RTU	us 9.6 - 115.2 kbps selectable Data Format: 8N1, 8N2, 8O1, 8E1					
		Plug-in BACnet/IP interface BACnet/IP Dual LAN ports Device Level Ring						
	Optional	Other	PROFIBUS DP (DPV1) PROFINET IO DeviceNet EtherNet/IP EtherCAT Modbus TCP					

I/O Specification	Power Supply	24 Volt DC, 100mA, Short Circuit Protected 10 Volt DC, 10mA for Potentiometer					
	Programmable Inputs	5 Total as standard (optional additional 3) 3 Digital (optional additional 3) 2 Analog / Digital selectable					
	Digital Inputs	Opto - Isolated 8 – 30 Volt DC, internal or external supply Response time < 4ms					
	Analog Inputs	Resolution: 12 bits Response time: < 4ms Accuracy: < 1% full scale Parameter adjustable scaling and offset					
	PTC Input	Motor PTC / Thermistor Input Trip Level : $3k\Omega$					
	Programmable Outputs	2 Total 1 Analog / Digital 1 Relay					
	Relay Outputs	Maximum Voltage: 250 VAC, 30 VDC Switching Current Capacity: 5A					
	Analog Outputs	0 to 10 Volts / 10 to 0 Volts 0 to 20mA / 20 to 0mA 4 to 20mA / 20 to 4mA					
Application Features	PID Control	Internal PID Controller Multi-setpoint Select Standby / Sleep Mode Boost Function					
	Fire Mode	Bidirectional Selectable Speed Setpoint (Fixed / PID / Analog / Fieldbus)					
	Load Monitoring	High Current Protection (Fan / Bump Blocked) Low Current Protection (Broken Belt / Shaft) Pump Blockage Detection with Cleaning					
	Duty / Assist / Standby	Built-in Multi-Pump Support Autotmatic Changeover on Fault Automatic Changeover on Time Fully Redundant					
Pump Control Features	Pump Blockage Detection	Pump load monitoring with autotune function, user configurable					
	Pump Cleaning	Adjustable Bi-directional Pump Cleaning Cycle operation					
	Multi-Pump Control	Control of fixed speed assist pumps (with cascade control module) Control of Duty, Assist and Standby variable speed pumps via internal Master – Slave network					
	Pump Stir	Automatic pump stir to prevent sediment build-up					
Maintenance & Diagnostics	Fault Memory	Last 4 Trips stored with time stamp					
or Diagnosiics	Data Logging	Logging of data prior to trip for diagnostic purposes : Output Current Drive Temperature DC Bus Voltage					
	Maintenance Indicator	Maintenance Indicator with user adjustable maintenance interval Onboard service life monitoring					
	Monitoring	Hours Run Meter Resettable & Non-Resettable kWh meters Cooling Fan Run Time					
Standards Compliance	Low Voltage Directive	2014/35/EU					
	EMC Directive	2014/30/EU					
	Additional Conformance	UL, cUL, EAC, RCM					
	Harmonic Currents	IEC61000-3-12					
	Environmental Conditions	Designed to meet IEC 60721-3-3, in operation: IP20 Drives: 3S2/3C2 IP55 & 66 Drives: 3S3/3C3					

# Model Code Guide



## **Connection Diagram**

+24Vdc

Optional External Power Supply

> 0Vdc ₽

					Function	Default Setting			
	۲	1	+24V		24 Volt DC Output, 10	00mA max / 24 Volt DC Input			
	ŏ	2	DI 1		Digital Input 1	Drive Enable			
	Ø	3	DI 2		Digital Input 2	Analog/Preset Speed 1 Select			
	Ø	4	DI 3		Digital Input 3	Local/Remote Reference Select			
(	- 0 5 +10V				+10 Volt Power Supply 5mA				
	Ø	6	DI 4/AI 1		Analog Input 1	Local Speed Reference			
·₩(	Ø	7	0V		0 Volt				
6	Ø	8	AO1		Analog Output 1	Motor Speed			
<b>ب</b> ∓⊸ا	Ø	9	0V		0 Volt				
<u>-</u> {••-[	Ø	10	DI 5/AI 2		Analog Input 2	Remote Speed Reference			
ų	Ø	11	AO2		Analog Output 2	Motor Current			
****	Ø	12	STO +		Safe Torque Off Input				
	Ø	13	STO -		Safe Torque Off Input				
[	Ø	14	RL1-C	•					
[	Ø	15	RL1-NO	••	Output Relay 1	Drive Healthy / Fault			
[	Ø	16	RL1-NC	H					
	0	17 18	RL2-A RL2-B		Output Relay 2	Drive Running			

			Modbus	TCP					5	5	J	
NC	DT TO SCALE		르		-							
		IP20					IP66		IP55			
	Size	2	3	4	5	8	2	3	4	5	6	7
mm	Height	221	261	418	486	995	257	310	450	540	865	1280
mm	Width	110	131	160	222	482	188	211	171	235	330	330
mm		185	205	240	260	480	239	266	252	270	330	360
kg	Weight	1.8	3.5	8.1	17	128	4.8	7.7	11.5	23	55	89





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#### Optidrive Eco HVAC

#### 🖌 Saving Energy / Reducing CO,

With large scale increases in global energy costs and the introduction of taxes and legislation relating to the industrial production of CO<sub>2</sub> gases the need to reduce energy consumption and save money has never been greater. Optidrive Eco HVAC can be used with environmental sensors to reduce speed in air handling and pumping applications without compromising the required output of the system.

#### **Easy Installation**

Compact and modern design utilising the latest available technology has accumulated in a robust HVAC drive with small dimensions and innovative mounting and cabling features.

#### Simple Set-up & Rapid Commissioning

Optidrive Eco HVAC was developed from concept for ease of use. A handful of parameters configure the drive for basic HVAC applications. A short, concise product data means the drive is running in seconds. Advanced powerful functionality is equally easily accessible.

#### Imaginative Enclosure Design

With a selection of IP55 and IP66 enclosures, Optidrive Eco HVAC is well suited to harsh environments, or where cabinet and cabling costs need to be reduced.

#### Advanced Fan Control Functions

The key HVAC control functionality required for your application is inbuilt into the Optidrive Eco HVAC and packaged to be both quick and simple to activate. Added to this is the drive's own PLC programming flexibility that makes drive functionality virtually limitless.

#### Options for Flexibility

Optidrive Eco HVAC combines both peripheral and factory built options to ensure you get the right drive, scaled to suit your application. With inbuilt BACnet and Modbus, and a host of communication options the Optidrive can integrate easily into your industrial network of choice.



Invertek Drives Ltd is dedicated to the design, manufacture and marketing of specialist facilities for research & development, manufacturing and global marketing. The company pledges to implement and operate the ISO 14001 Environmental Management System to enhance environmental performance.

All company operations are accredited to the exacting customer focused ISO 9001:2008 quality standard. The company's products are sold globally in over 80 different countries. Invertek Drives' unique and innovative drives are designed for ease of use and meet with recognised international design standards.

#### **Global HVAC Solutions**

Invertek Drives operate at the heart of HVAC systems around the world





UК





USA National Portrait Gallery climate control

DUBAI Saving energy in Saving energy in air ventilation and boilers conditioning systems SINGAPORE Energy saving & noise reduction programme

#### www.invertekdrives.com/hvac-building-services

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